



Client:	Project Name:	Project No:	
Area:	Drawing No's:	Date:	Sheet: 1 of 3
Check Conducted By:	Signature:	Check Approved By:	Signature:

INTRODUCTION

AI - Analogue Input: (Immersion Temperature Sensor)

The on-site commissioning procedure aims to check the operation of all Immersion temperature sensors to verify their wiring and operation.

For each point, a change of status of the equipment should be simulated or produced, and the monitoring function of the systems is be verified on the software online tool. For each control point, the corresponding equipment's should be controlled by the software online tool to manually command outputs to be driven to the desired value. The following procedures describe the best practice steps to commissioning each device to verify its correct operation.

It is expected that the point's lists are used to record the results of the point to point commissioning.

Procedure recommended general checks

1. Visibly check installation against approved shop drawings
2. Check that general construction and standard of finish is acceptable
3. Record name point information and compare against the approved specification
4. Confirm no damage to the electric components
5. Check cabling for insulation stripped back satisfactorily, no stray copper strands and terminals are tight with no loose wires
6. Check power supply is isolated, has the correct power source, voltage, cable sizing
7. Check pipework installation is complete and Binder point adjacent for commissioning

Procedure recommended for testing operation

Each test should be performed in both manual and automatic modes.

1. Control the equipment being monitored to run under normal operating conditions by generating the appropriate control command. Verify the value of the immersion temperature sensor point against the control criteria and verify the operational performance of the equipment.

If the analogue input point displays the desired value then the test has been successful and "S" should be recorded in the commissioning schedule/inspection and test plans. If the analogue input point does not display the desired value then the test has failed and "F" should be recorded in the commissioning schedule/inspection



and test plans.

2. While the analogue input point displays the desired value adjust the device or equipment that the point is monitoring, e.g. increase the temperature setting on the equipment.
3. For the immersion temperature sensor, with your certified meter take an actual reading at the sensor and compare to what is reading on the BMCS. Calibrate accordingly. Once the sensor calibration is verified write Reading xx Actual xx Adjust +/- xx % in the Checkout Notes.

If the analogue input point changes its value to the expected value then the test has been successful and "S" should be recorded in the commissioning schedule/inspection and test plans. If the analogue input point does not change to the expected value then this test has failed and "F" should be recorded in the commissioning schedule/inspection and test plans.

4. While the analogue input point displays the desired value, generate an alarm (where applicable).

If the analogue input point changes state from normal operating conditions to alarm condition then this test has been successful and "S" should be recorded in the commissioning schedule/inspection and test plans. If the point does not change state to alarm condition then this test has failed and "F" should be recorded in the commissioning schedule/inspection and test plans.

5. At the conclusion of the test return the equipment and the BMCS to displaying the status, condition and desired values for normal operating conditions.

When a point is commissioned tick the Checked Out box which will indicate the user, time and date checked out, then add comments in the Checkout Notes box (Actual, Recorded, and Offset)

ACCURACY:

For immersion temperature sensor, with your certified meter take a reading at the sensor and compare to what is reading on the BMCS. Calibrate accordingly. Once the sensor calibration is verified write Reading xx Actual xx Adjust +/- xx % in the Checkout Notes.

Measured Variable	Reported Accuracy
Water Temperature	±0.15°C
Delta-T	±0.15°C

REFERENCE STANDARDS

CIBSE Commissioning Code C – Automatic Controls



CHECKLIST

Immersion I Temperature Sensor Testing				
BMCS Drawing Number				
	ITEM	VERIFICATION METHOD	RESULT	RESULT
1	Check installation against approved shop drawings	Site Inspection		
2	Check that general construction and standard of finish is acceptable	Site Inspection		
3	Record name point information and compare against the approved specification	Site Inspection		
4	Confirm no damage to the electric components	Site Inspection		
5	Check cabling for insulation stripped back satisfactorily, no stray copper strands and terminals are tight with no loose wires	Site Inspection		
6	Check pipework installation is complete and Binder point adjacent for commissioning	Site Inspection		
7	Confirm location is suitable for sensing immersion temperature?	Site Inspection		
8	Disconnect sensor cable to verify that you get an open circuit reading of -51 on the point at the corresponding equipment that the sensor is meant to control.	Site Inspection		
9	Once the sensor is verified write Proved True in the Checkout Notes.	Data / Point Sheet Record		
10	Check point is configured for Thermistor and is set to metric. Check jumper setting on controller input is set to Thermistor.	Data / Point Sheet Record		
11	With your certified Immersion Digi-temp meter take a temperature reading at the sensor (using binder point) and compare to what is reading on the BMCS. Calibrate accordingly.	Data / Point Sheet Record		
12	Once the sensor calibration is verified write Reading xx Actual xx Adjust +/- xx degrees in the Checkout Notes.	Data / Point Sheet Record		
Certified By Sub Contractor (initial):				
Date:				
Confirmed By (Head Contractor / Client) (initial):				
Date:				